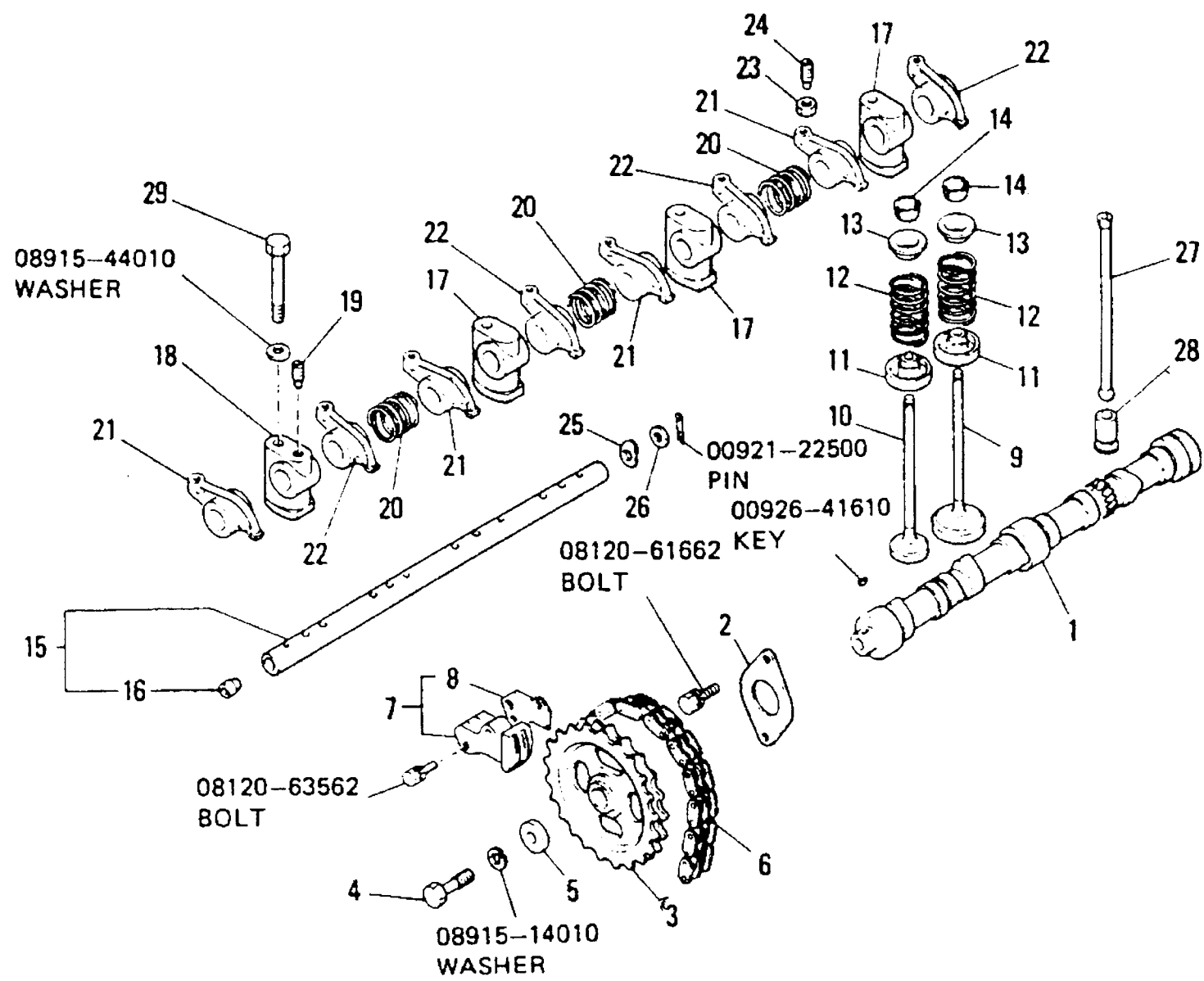
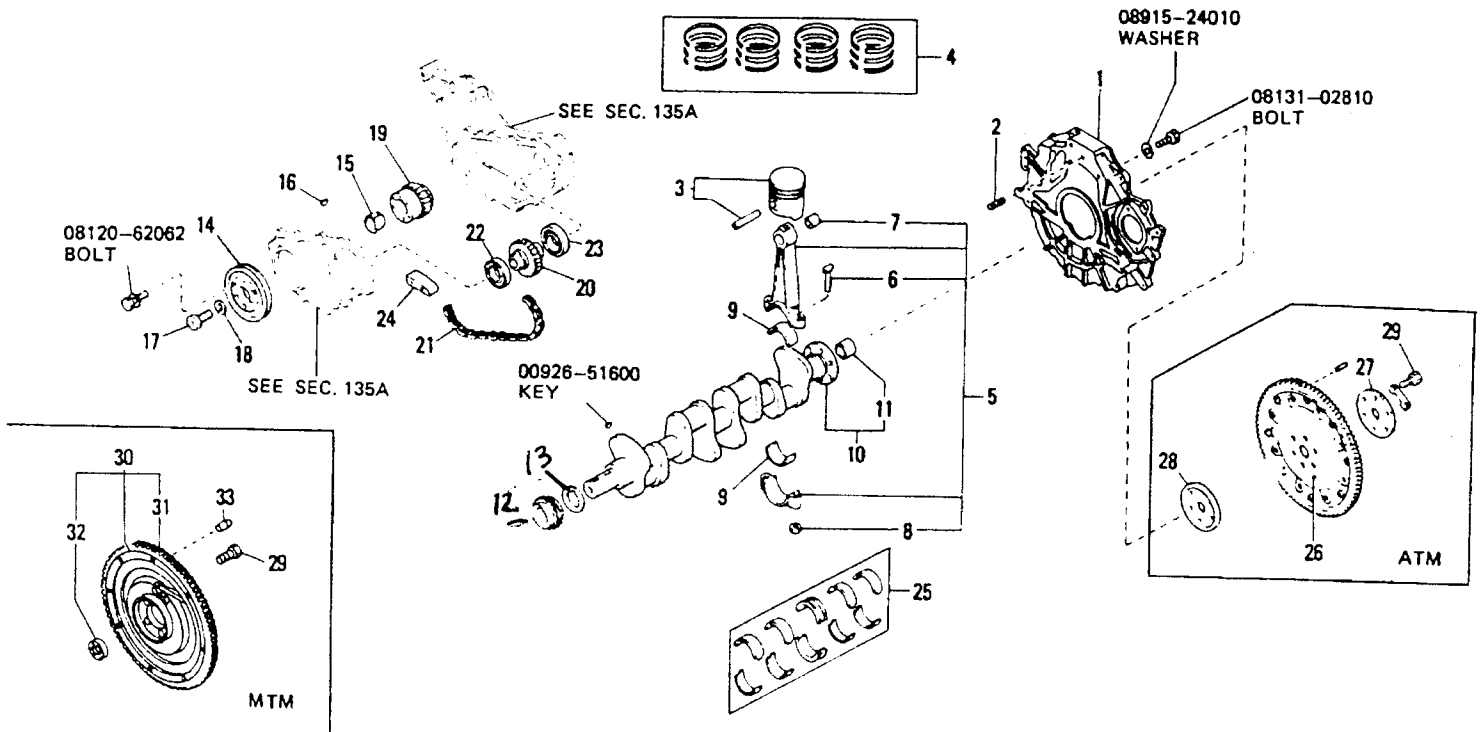




Ref #	Part Number	Qty	Description
1	13001-78200	1	CAMSHAFT
2	13010-78201	1	PLATE-LOCATING,CAMSHAFT
3	13024-78201	1	SPROCKET-CAMSHAFT
4	13012-78200	1	BOLT-SPROCKET,CAMSHAFT
5	13013-78200	1	WASHER-PLAIN
6	13028-73600	1	CHAIN-CAMSHAFT
7	13070-32200	1	TENSIONER ASSY-CHAIN
8	13079-32200	1	GASKET-CHAIN TENSIONER
9	13201-P0500	4	VALVE-INTAKE Not available/superceded.
9	13201-F1800	4	VALVE-INTAKE
10	13202-P5100	4	VALVE-EXHAUST
11	13207-66700	8	SEAL-OIL,VALVE SELECT USE(NOK)
11	13207-66711	8	SEAL-OIL,VALVE SELECT USE(KEEPER)
12	13203-32200	8	SPRING-VALVE,OUTER Not available/superceded.
12	13203-T7200	8	SPRING-VALVE,OUTER
13	13209-08000	8	RETAINER-VALVE SPRING
14	13210-B8501	16	COLLET-VALVE SPRING Not available/superceded.
14	13210-B8500	16	COLLET-VALVE SPRING
15	13252-32200	1	SHAFT-ROCKER
16	13254-58000	2	PLUG
17	13222-78200	3	BRACKET-ROCKER SHAFT
18	13223-78200	1	BRACKET-ROCKER SHAFT
19	13226-78200	1	SCREW SET-ROCKER SHAFT
20	13256-58000	3	SPRING-ROCKER
21	13258-78201	4	ROCKER-VALVE
22	13259-78201	4	ROCKER-VALVE
23	13235-78200	8	NUT-LOCK,ROCKER PIVOT SCREW
24	13234-78200	8	SCREW-ADJUST,VALVE ROCKER
25	13255-58000	2	SPRING-ROCKER
26	13289-58000	2	WASHER-ROCKER SHAFT
27	13238-12200	8	ROD-PUSH
28	13231-78201	8	LIFTER-VALVE
29	13224-78200	4	BOLT-ROCKER SHAFT
00921-22500	00921-22500	2	PIN-COTTER,SPLIT
00926-41610	00926-41610	1	KEY
08120-61662	08120-61662	2	BOLT-HEX
08120-63562	08120-63562	2	BOLT-HEX
08915-14010	08915-14010	1	WASHER-SPRING
08915-44010	08915-44010	4	WASHER-PLAIN



Ref #	Part Number	Qty	Description
1	12320-00H01	1	HOUSING-FLYWHEEL
2	30413-61700	2	DOWEL
3	12010-79500	4	PISTON,W/PIN STD
3	12010-74501	4	PISTON,W/PIN STD
3	12010-74504	4	PISTON,W/PIN OS=0.50
3	12010-74506	4	PISTON,W/PIN OS=1.00
3	12010-74508	4	PISTON,W/PIN OS=1.50 Not available/superceded.
4	12033-R9000	1	RING SET-PISTON STD
4	12036-R9000	1	RING SET-PISTON OS=0.50
4	12038-R9000	1	RING SET-PISTON OS=1.0
4	12040-R9000	1	RING SET-PISTON OS=1.50
5	12100-P5100	4	ROD COMPL-CONNECTING
6	12109-E0711	8	BOLT-CONNECTING ROD
7	12030-32200	4	BUSH-PISTON PIN
8	12113-78201	8	NUT-CONNECTING ROD
9	12111-P5112	8	BEARING-CONNECTING ROD STD Not available/superceded.
9	12111-P5110	8	BEARING-CONNECTING ROD STD
9	12117-P5112	8	BEARING-CONNECTING ROD US=0.25 Optional. Not available/superceded.
9	12117-P5100	8	BEARING-CONNECTING ROD US=0.25 Optional.
9	12118-P5112	8	BEARING-CONNECTING ROD US=0.50 Optional. Not available/superceded.
9	12118-P5100	8	BEARING-CONNECTING ROD US=0.50
9	12119-P5112	8	BEARING-CONNECTING ROD US=0.75 Optional. Not available/superceded.
9	12119-P5100	8	BEARING-CONNECTING ROD US=0.75 Optional.
9	12120-P5112	8	BEARING-CONNECTING ROD US=1.00 Optional. Not available/superceded.
9	12120-P5100	8	BEARING-CONNECTING ROD US=1.00
10	12201-78200	1	CRANKSHAFT ASSY
10	12200-E0700	1	CRANKSHAFT ASSY
11	32202-30000	1	BUSHING-CRANKSHAFT
12	13021-73601	1	SPROCKET-CRANKSHAFT
13	12299-32200	AR	SHIM-CRANK SPROCKET
14	12303-L1102	1	PULLEY-CRANKSHAFT D=140
15	12307-48201	1	WEDGE-CRANK PULLEY
16	13022-48200	1	KEY-CRANKSHAFT
17	12309-78200	1	BOLT-PULLEY,CRANKSHAFT
18	12308-L1101	1	WASHER-PULLEY,CRANKSHAFT
19	12351-L1102	1	SPROCKET-CHAIN P.T.O
20	12353-K7800	1	SPROCKET-CHAIN P.T.O
21	12352-00H00	1	CHAIN-POWER TAKE OFF LINK=70
22	12354-L6801	1	BEARING-SPROCKET
23	32413-M3300	1	BEARING-SPROCKET
24	13092-00H00	1	GUIDE-CHAIN,UPPER
25	12207-E0702	1	BEARING SET-CRANKSHAFT STD Not available/superceded.
25	12207-78400	1	BEARING SET-CRANKSHAFT STD

Ref #	Part Number	Qty	Description
25	12208-E0702	1	BEARING SET-CRANKSHAFT US=0.02 Not available/superceded.
25	12208-78400	1	BEARING SET-CRANKSHAFT US=0.02
25	12209-E0702	1	BEARING SET-CRANKSHAFT US=0.25 Not available/superceded.
25	12209-78400	1	BEARING SET-CRANKSHAFT US=0.25
25	12210-E0702	1	BEARING SET-CRANKSHAFT US=0.50 Not available/superceded.
25	12210-78400	1	BEARING SET-CRANKSHAFT US=0.50
25	12211-E0702	1	BEARING SET-CRANKSHAFT US=0.75 Not available/superceded.
25	12212-E0702	1	BEARING SET-CRANKSHAFT US=1.00 Not available/superceded.
26	12331-00H01	1	PLATE ASSY-DRIVE & GEAR
27	12333-L1000	1	PLATE-CRANKSHAFT TO CONVERTER
28	12335-L1000	1	PILOT-CONVERTER
29	12315-00H00	6	BOLT-FLYWHEEL
29	12315-00H10	6	BOLT-FLYWHEEL
00926-51600	00926-51600	1	KEY
08120-62062	08120-62062	6	BOLT-HEX
08131-02810	08131-02810	4	BOLT-HEX
08227-02510	08227-02510	1	STUD
08915-24010	08915-24010	4	WASHER-SPRING