



DATSUN

SERVICE BULLETIN

July 28, 1964
S64-25

TO: ALL DEALERS

SUBJECT: REVISED SUGGESTED FLAT RATE SCHEDULE

Attached you will find a list of revised suggested Flat Rate Schedules for the starter, alternator, generator, and water pump. Additional revisions will be made to our time schedules from time to time and we recommend that you change your flat rate books to coincide with these revisions.

The times indicated on the attached list were computed here in Gardena using the minimum amount of hand tools. The times are in excess of the actual time required to perform the operation.

The time indicated to remove and replace the starter on the SPL310 was accomplished using a new method of access to the starter assembly, a separate bulletin, S64-26, covers this procedure.

All factory warranty claims with a repair order date of 7/28/64 or later, will be computed on these new time schedules.

If there are any questions concerning this bulletin, feel free to call or write this office.

Very truly yours,


L. R. Wylie
Service Manager

LRW:rh
Attach.

REVISED SUGGESTED FLAT RATE SCHEDULES
INDICATED IN HOURS AND 10TH OF HOURS

<u>Oper. #</u>	<u>Description</u>	<u>PL 410</u> <u>WPL410</u>	<u>SPL310</u>	<u>PL 312</u>	<u>L 60</u>	<u>L 320</u> <u>NL 320</u>
1-5-14	Starter R&R	0.4	1.1	0.4	0.5	0.4
1-5-15	Starter Motor Overhaul (includes R&R)	1.2	1.9	1.2	1.3	1.2
1-5-16	Starter Draw Test	0.2	0.2	0.2	0.2	0.2
1-5-15	Starter Overhaul (starter on bench)	0.8	0.8	0.8	0.8	0.8
1-5-11	Alternator R&R	0.4	0.4	-	-	-
1-5-13	Alternator Overhaul (includes R&R)	1.6	1.6	-	-	-
1-5-13	Replace Brushes	0.2	0.2	-	-	-
1-5-13-3	Circuit Test Alternator	0.4	0.4	-	-	-
1-5-11	Generator R&R	-	-	0.5	0.5	0.5
1-5-13	Generator Overhaul (includes R&R)	-	-	1.0	1.0	1.0
1-5-13	Replace Brush Gen. off Car	-	-	0.2	0.2	0.2
1-5-13-3	Circuit Test Gen.	-	-	0.3	0.3	0.3
1-4-1	Water Pump R&R (includes R&R Radiator)	0.9	0.9	0.9	1.2	1.3
1-4-10	Radiator R&R	0.6	0.7	0.6	0.7	0.6